



## Manual: gluing Float Plus wheelset on bellyboat

Preparation lay out everything needed:

- wheel set
- glue pads
- masking tape
- paint burner or hair dryer
- PVC glue (Bengar or Saba 70T)
- Pen or marker to mark the pad



Position of the glue pads on the slide of the wheels.

The glue pads can be glued on multiple formations, according to your preference. Keep in mind which side will put the most force on the pads.





### Position of the pads on the bellyboat

We recommend placing the pads as close to the handle as possible.

For optimal stability, we recommend placing the wheels as far apart as possible.



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### Marking and taping

Hold the slide with pads firmly in place and mark the edges of the pads where you can. Then unscrew 1 pad from the slide and mark off the entire edges of the pads.

With taping, it is wise to tape a few millimetres inside the drawn lines. This is to avoid unnecessary glue residue outside the pads.





## Glue

Place the sliders with pads on the place to be glued and check whether anything else needs to be taped off.

Lightly sand the pads and the gluing location up and clean with a cleaner, acetone or a suitable degreaser.



Get everything ready and apply a layer of the glue on the boat.

Not too thick and not too thin.

After gluing the boat, remove the tape.



Apply the glue to the pads in the same way. Make sure the edges of the pads also have enough glue.

It is advisable to allow the glue on the pads and boat to dry so that it is no longer wet and sticky.







Heating the glue on the pads as well as the boat makes it adhere together faster, so place the ads in the right place with precision.

Perhaps the most important part of gluing is putting the slide on the boat..



Carefully unscrew the sliders from the pads and press firmly, especially the edges. Keep checking and pressing on the pads and, if necessary, stick tightly with tape.

Once the pads and their edges are firmly attached, it is important to let the glue cure for 24 hours.

